



<b>SOLpedals Installation Instructions</b>	<b>Rev. A</b>	<b>Page 1 of 7</b>
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<b>Assembly Step</b>	<b>Tools/ Parts</b>	<b>Detailed Instructions</b>	<b>Picture/ Illustration</b>
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**READ FITTING INSTRUCTIONS IN FULL BEFORE INSTALLATION**

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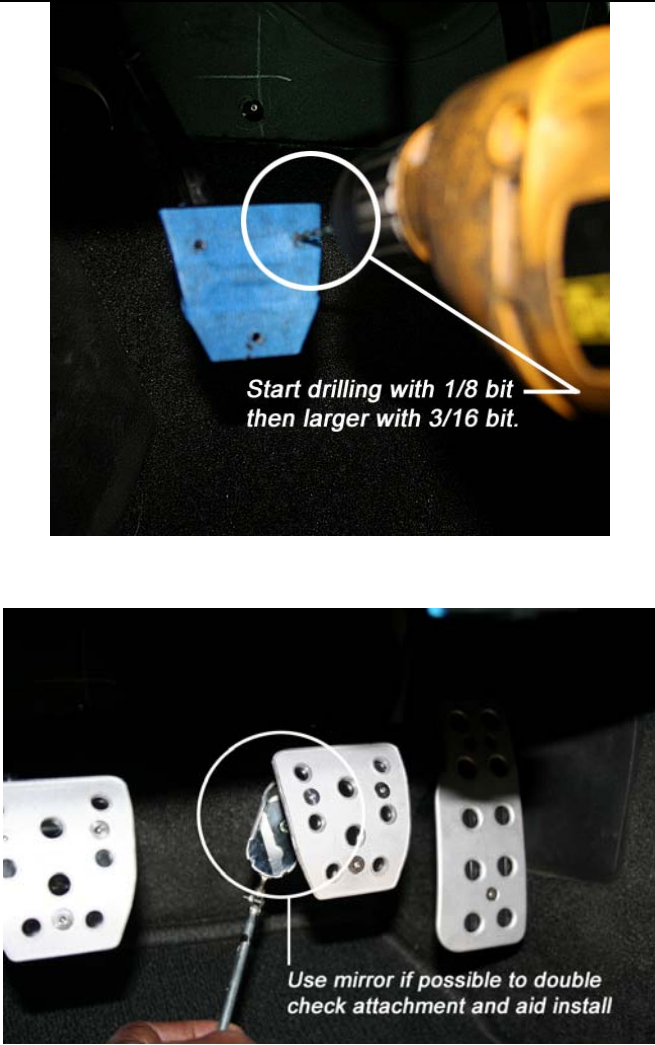
**Warning: These pedals are for off road use only**


**Warning: Make sure you wear safety glasses during this installation**


**Visit [KAPPASPHERE.COM](http://KAPPASPHERE.COM) for complete installation directions**

Assembly Step	Tools/ Parts	Detailed Instructions	Picture/ Illustration
<p>1. Pre-install check list</p>		<p>1. Pedals: clutch &amp; brake, gas, brake pedal for automatic models. 2. Hardware kit</p>	
<p>2. Remove original rubber pads</p>	<ul style="list-style-type: none"> <li>• Grip with hands</li> <li>• Small flat screwdriver</li> </ul>	<p>1. Remove factory rubber pads from clutch and brake pedestals by pulling forward from bottom. Gripping both sides helps</p>	

Assembly Step	Tools/ Parts	Detailed Instructions	Picture/ Illustration
<p>3. Install clutch and brake pedals</p>	<ul style="list-style-type: none"> <li>• Power drill</li> <li>• Masking tape</li> <li>• 1/8 drill bit</li> <li>• 3/16 drill bit</li> <li>• Pen</li> </ul>	<p>1. Place masking tape on clutch and brake pedal. Hold up pedal to surface and mark with pen for drilling hole. Complete for all locations.</p>	<p>Cover pedal with masking tape to mark locations</p> <p>Place pedal in position Mark tape with pen</p>

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<p>4. Install dead pedal</p>	<ul style="list-style-type: none"> <li>• Power drill</li> <li>• Masking tape</li> <li>• 1/8 drill bit</li> <li>• Phillips screwdriver.</li> </ul>	<ol style="list-style-type: none"> <li>1. Place masking tape on back of dead pedal to help assist holding pedal on plastic OE surface when drilling.</li> <li>2. Drill with 1/8 drill bit.</li> <li>3. Affix with supplied screws.</li> </ol>	

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<p>5. Install gas pedal</p>	<ul style="list-style-type: none"> <li>• Power drill</li> <li>• Masking tape</li> <li>• 1/8 drill bit</li> <li>• Phillips screwdriver.</li> </ul>	<ol style="list-style-type: none"> <li>1. Place masking tape on back of gas pedal which will aid in holding pedal into place.</li> <li>2. Position with holes fully obscured by rubber OE peddle. Drill bottom hole first. Use screw to affix.</li> <li>3. Once bottom screw in place if the pedal need to pivot to center do so now. Then drill two top positions. Use screws to tighten into place.</li> </ol>	

**Assembly Step****Tools/ Parts****Detailed Instructions****Picture/ Illustration**

- **Check that all pedals are securely attached using all mounting locations.**
- **Make sure all pedals have adequate clearance between adjacent pedals and floor covering.**
- **After driving, recheck all pedals to make sure they are all secure.**
- **NOTE: The gas pedal is typically smooth so that your foot will slide across it.**